

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name:

Max-Form

1.2. Relevant identified uses of the substance or mixture and uses advised against.

Product application: Liquid weight material for drilling and completion fluids.

1.3. Details of the supplier of the safety data sheet

Elkem ASA
Silicon Products

Address:

P.O. Box 334 Skøyen
NO-0213 Oslo, Norway

Phone No.:

+ 47 22 45 01 00

Internet:

<https://www.elkem.com/silicon-products>

e-mail:

support.siliconproducts@elkem.com

1.4. Emergency telephone number

Urgent medical problem (NHS): 111

2. Hazards identification

2.1. Classification of the substance or mixture.

Classification according to Regulation (EC) No. 1272/2008 [EU CLP] and the UN GHS:
Classified as reproductive toxicant Cat 2 (H361): Suspected of damaging fertility or the unborn child.

2.2. Label elements

Hazard pictograms:



Signal word:

Warning

Hazard statements:

H361: Suspected of damaging fertility or the unborn child.

Precautionary statements:

P201: Obtain special instructions before use.
P202: Do not handle until all safety precautions have been read and understood.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P308+P313: IF exposed or concerned: Get medical advice/attention.
P405: Store locked up.
P501: Dispose of contents/container in accordance with local/national regulations.

2.3. Other hazards

Long term inhalation (years) of dust from manganese oxides might cause adverse health effects.
(See section 11).

The product is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

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3. Composition/information on ingredients

3.2. Mixture

| Substance name | CAS No. | EC No. | REACH Registration No. | Weight% | Classification: 1272/2008/EC, Annex VI, Table 3.1 |
|----------------------|-----------|-----------|------------------------|-----------|--|
| Manganese tetraoxide | 1317-35-7 | 215-266-5 | 01-2119448167-35-0001 | Approx.30 | Repr. Cat 2 |
| Potassium formate | 590-29-4 | 209-677-9 | 01-2119486456-26-XXXX | Approx.50 | None |
| Water | | | | balance | None |

4. First aid measures

4.1. Description of first aid measures

Eye contact: Rinse eyes with water/saline solution. See a physician on persistent feeling of discomfort.
Inhalation: Not applicable for aqueous dispersions.
Skin contact: Wash skin with water and/or a mild detergent.
Ingestion: Remove the person affected from dusty area. See inhalation.

4.2. Most important symptoms and effects, both acute and delayed

May cause irritation. See section 11 for more information.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically (see 4.1).

5. Firefighting measures

5.1. Extinguishing media: Not applicable. Depending on surrounding fire.

5.2. Special hazards arising from the substance or mixture:

The product is not combustible. The product is formed under surplus of oxygen (O₂) and there is thus no inherent risk of dust explosion.

5.3. Advice for firefighters:

Wear self-contained breathing apparatus for firefighting if necessary.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid handling that generates build-up of dust from dried product.

6.2. Environmental precautions

Released material should be collected in suitable containers.

6.3. Methods and material for containment and cleaning up

Contaminated material should be disposed of in accordance with applicable federal and local regulations.

6.4. Reference to other sections

See section 8 and 13.

7. Handling and storage

7.1. Precautions for safe handling

7.1.1.

Avoid generation of dust from dried product. See section 8.

7.1.2.

Do not eat, drink or smoke at the workplace. Wash hands after handling and remove contaminated clothes before entering the dining room.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from hydrochloric acid (HCl). Keep dry.

7.3. Specific end use(s): -

8. Exposure controls / personal protection

8.1. Control parameters

| Evaluation | Occupational Exposure limits values | | Remarks |
|--------------|---|--|---|
| | 8-hour TWA (mg/m ³) | 15 min STEL (mg/m ³) | |
| IARC/WHO | - | - | - |
| ACGIH (2016) | 0.1 ^(I) 0.02 ^(R) | - | A4, Manganese [7439-96-5], elemental and inorganic compounds, as Mn. |
| EU SCOEL | 0.2 ^(I) 0.05 ^(R) | - | OELs based on human data; most sensitive endpoint: neurotoxicity. SCOEL recommends to use the respirable fraction for measuring exposure. However, because of variations in particle size (respirable vs inhalable fraction) between industries, an OEL for the inhalable fraction is also derived. |
| NL | - | - | - |
| GE (DFG) | 0.2 ^(I) 0.02 ^(R) | 0.16 ^{(I)*} 0.2 ^{(R)**} 1.6 ^{(I)*} 0.02 ^{(R)**} | * Category II; exceedance factor = 8 ** only for permanganate; Cat. II; exceedance factor = 1 |
| GE (AGS) | 0.5 ^(R) , as Mn | - | No risk for teratogenic effects if OEL is not exceeded. |
| UK | 0.5, as Mn | - | - |
| FR | 1, as Mn | - | - |
| FI | 0.2 ^(I) 0.02 ^(R) | - | - |
| REACH | 0.02 | - | DNEL _{Long-term} for dermal exposure = 0.00414 mg/kg bw/day. |

(I) = inhalable fraction

(R) = respirable fraction

Reference: RIVM Letter report 2014-0151, National Institute for Public Health and the Environment, NL

Derived No Effect Levels (DNELs) for Workers:

| Route | Type of effect | Risk characterisation type | Hazard conclusion (see section 5.11) |
|------------|------------------------------|----------------------------|---|
| Inhalation | Systemic effects - long term | Quantitative | OEL = 0.2 mg/m ³ |
| | Systemic effects - acute | Qualitative | No-threshold effect and/or no dose-response information available |
| | Local effects - long term | Quantitative | DNEL (Derived No Effect Level) = 0.2 mg/m ³ |
| | Local effects - acute | Quantitative | DNEL (Derived No Effect Level) = 0.2 mg/m ³ |
| Dermal | Systemic effects - long term | Quantitative | DNEL (Derived No Effect Level) = 4.14E-3 mg/kg bw/day |
| | Systemic effects - acute | Qualitative | No-threshold effect and/or no dose-response information available |
| | Local effects - long term | Qualitative | Insufficient data available (further information necessary) |
| | Local effects - acute | Qualitative | No-threshold effect and/or no dose-response information available |
| Eye | Local effects | Not needed | No hazard identified |

8.2. Exposure controls

Personal protection equipment

Eye protection and eye flushing facilities. Use working gloves against mechanical risks according to EN 388 and exposure to dust/dirt. Be aware that liquids can penetrate the gloves.

Wear CE-marked respiratory protection according to EN 149 with filter type P3 in areas of inadequate ventilation.



9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|------------------------------------|--|
| Form: | Ultra fine powder in aqueous suspension (slurry) |
| Colour: | Reddish brown |
| Odour: | Odourless |
| pH: | 8-10 |
| Viscosity: | Approx. 200 cps |
| Boiling Point (°C): | 100 |
| Melting Point, dry share (°C): | 1550-1650 |
| Flash Point: | Not applicable |
| Vapour Pressure: | Not applicable |
| Vapour Density: | Not applicable |
| Bulk Density (g/cm ³): | 2.5 |

9.2. Other information

No other information.

10. Stability and reactivity

10.1. Reactivity: Stable under normal conditions.

10.2. Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions:

Reacts with concentrated hydrochloric acid.

10.4. Conditions to avoid:

Avoid generation of dust.

10.5. Incompatible materials:

Concentrated hydrochloric acid (HCl). Hydrogen peroxide (H₂O₂).

10.6. Hazardous decomposition products: Concentrated hydrochloric acid reacts with the product, forming toxic chlorine gas (Cl₂) under certain conditions.

11. Toxicological Information

11.1. Information on toxicological effects

The adverse health effects described below are only relevant for the dried product, in case the slurry dries out.

Acute toxicity:

No hazard classification.

Dust may cause mechanical irritation of mucous membranes.

Inhalation of high concentrations of Mn vapour or Mn oxide fumes (See section 8) can result in chemical pneumonia.

Skin corrosion/irritation:

No hazard classification. Dust may cause mechanical irritation.

Serious eye damage/irritation:

No hazard classification. Dust may cause mechanical irritation.

Respiratory or skin sensitisation:

No hazard classification. Dust may cause mechanical irritation of mucous membranes.

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| | |
|--------------------------------|--|
| Mutagenicity: | No hazard classification. |
| Carcinogenicity: | No hazard classification. |
| Reproductive toxicity: | Suspected of damaging fertility or the unborn child. |
| STOT-single exposure: | No hazard classification. |
| STOT-repeated exposure: | No hazard classification. |
| Aspiration hazard: | No hazard classification. |

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

The product is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU)2017/2100 or Commission Regulation (EU)2018/605.

11.2.2. Other information

Manganese is an essential trace metal in all living organisms. Long-term inhalation (years) of manganese oxides may cause chronic manganese intoxication (manganism) affecting the central nervous system (CNS), and lead to extensive disablement, that cannot be cured.

Fumes/dust of MnO₂ (tetravalent manganese (Mn[IV])) is classified as harmful to health. The product contains divalent and trivalent manganese (Mn[II] and Mn[III]). Mn[IV] has not been detected in the product.

12. Ecological Information

12.1. Ecotoxicity:

The product does not meet the classification criteria for ecotoxicological endpoints in accordance with Regulation (EC) 1272/2008 (CLP) and the UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS, 9th rev.).

Acute (short-term) toxicity:

Fish (Read across data from MnO): OECD guideline 203, EU method C1 and GLP. LD50 (96 h) for fresh water fish: 100 % v/v; NOEC 100 % v/v

Crustacean: OECD guideline 202, EU method C2 and GLP. EC50/LC50 (48 h) for fresh water invertebrates: >0.0219 mg/L; NOEC (48 h): 0.0219 mg/L

Algae/aquatic plants (Read across data from MnO): OECD 201, EU method C3 and GLP. EC50 (72 h): >100% v/v. NOEC (72 h): 100 %v/v

ASRI (Activated sludge respiratory inhibition) OECD guideline 209, EU method C11 and GLP. EC50: >1000 mg/L; NOEC (> 3 h): >1000 mg/L

PNEC Derivation and other Environmental hazard conclusions:

| Compartment | Hazard conclusion | Remarks/Justification |
|--------------------------|---|--|
| Freshwater | no hazard identified: Intermittent releases: | The substance is not hazardous to the environment. |
| Marine water | no hazard identified: Intermittent releases: | The substance is not hazardous to the environment. |
| Sediments (freshwater) | no hazard identified: | The substance is not hazardous to the environment. |
| Sediments (marine water) | no hazard identified: | The substance is not hazardous to the environment. |
| Sewage treatment plant | no hazard identified: | The substance is not hazardous to the environment. |
| Soil | no hazard identified: | The substance is not hazardous to the environment. |
| Air | no hazard identified: | |

| | | |
|---------------------|-----------------------------------|---|
| Secondary poisoning | no potential for bioaccumulation: | Bioaccumulation of Mn ₃ O ₄ is not expected to occur. Hence no secondary poisoning risk exists. |
|---------------------|-----------------------------------|---|

| | |
|--|---|
| 12.2. Persistence and degradability: | Not relevant for inorganic substances. |
| 12.3. Bioaccumulative potential: | Not relevant. |
| 12.4. Mobility in soil: | The product is not mobile under normal environmental conditions. |
| 12.5. Results of PBT and vPvB assessment: | Not relevant for inorganic compounds. |
| 12.6. Endocrine disrupting properties: | The product is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU)2017/2100 or Commission Regulation (EU)2018/605. |
| 12.7. Other adverse effects: | None. |

13. Disposal Considerations

13.1. Waste treatment methods

The product should be recovered for recycling if possible.
This material is not classified as hazardous waste according to Commission Decisions 2000/532/EC and 2001/118/EC. Prior to disposal of large quantities of this material advice should be sought from the relevant Waste Regulation Authority.

Packaging:

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14. Transport information

| | |
|-----------|-------------------------------|
| UN | Not regulated |
| IMDG/IMO | Not subject to classification |
| ADR/RID | Not subject to classification |
| ICAO/IATA | Not subject to classification |

15. Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National and international legislation/requirements:
This Safety Data Sheet is prepared in compliance with Regulation (EC) 1907/2006 (REACH), Regulation (EC) 1272/2008 (CLP) and Regulation (EU) 2020/878 (Safety Data Sheet Regulation).

15.2. Chemical safety assessment:

A chemical safety assessment (CSA) has been carried out for the constituents in accordance with Regulation (EC) 1907/2006 (REACH).

16. Other Information

(i) Indication of changes:

Rev 01: company info (section 1.3) updated.
Rev. 02: new company logo, assessment of EDC properties in section 2.3, 11.2.1, 12.6
Rev. 03: new company email, changed wording EDC properties (11.2.1 and 12.6), updated Safety Data Sheet Regulation ref. to EU 2020/878, Reference updated GHS 9th edition

(ii) Abbreviations and acronyms

| | |
|---------|--|
| CAS No: | Chemical Abstracts Service number |
| CE: | Conformité Européene (Key indicator of a product's compliance with EU legislation) |
| CLP: | Classification, Labelling and Packaging Regulation |

| | | |
|---------------------|--|---------------------|
| CSA: | Chemical Safety Assessment | |
| CSR: | Chemical Safety Report | |
| EC: | European Commission | |
| ECHA: | European Chemicals Agency | |
| EINECS: | European Inventory of Existing Commercial Chemical Substances | |
| IMDG: | International Maritime Dangerous Goods Code | |
| ADR | The European Agreement concerning the International Carriage of Dangerous Goods by Road | |
| RID: | Regulations concerning the International Carriage of Dangerous Goods by Rail | |
| ICAO: | International Civil Aviation Organization | |
| IATA: | International Air Transport Association | Continues next page |
| N/A: | Not applicable | |
| PM ₁₀ : | Particulate matter which passes through a size-selective inlet as defined in the reference method for the sampling and measurement of PM ₁₀ , EN 12341, with a 50 % efficiency cut-off at 10 µm aerodynamic diameter. | |
| PM _{2.5} : | Particulate matter which passes through a size-selective inlet as defined in the reference method for the sampling and measurement of PM _{2.5} , EN 14907, with a 50 % efficiency cut-off at 2.5 µm aerodynamic diameter. | |
| PNEC: | Predicted No-Effect Concentration | |
| PBT: | Persistent, Bioaccumulative and Toxic | |
| REACH: | Registration, Evaluation and Authorisation of Chemicals | |
| vPvB: | Very Persistent and very Bioaccumulative | |
| SDS: | Safety Data Sheet | |
| TLV: | Threshold Limit Value | |
| TWA: | Time-Weighted Average | |
| STEL: | Short-term exposure limit | |
| UN: | United Nations | |

(iii) Key literature references and sources for data

Literature references are available upon request.

(iv) Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

- CSR for trimanganese tetraoxide
- Expert judgement.

(v) Relevant H-statements:

H361: Suspected of damaging fertility or the unborn child.

(vi) Training advice

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(vii) Further information:

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